

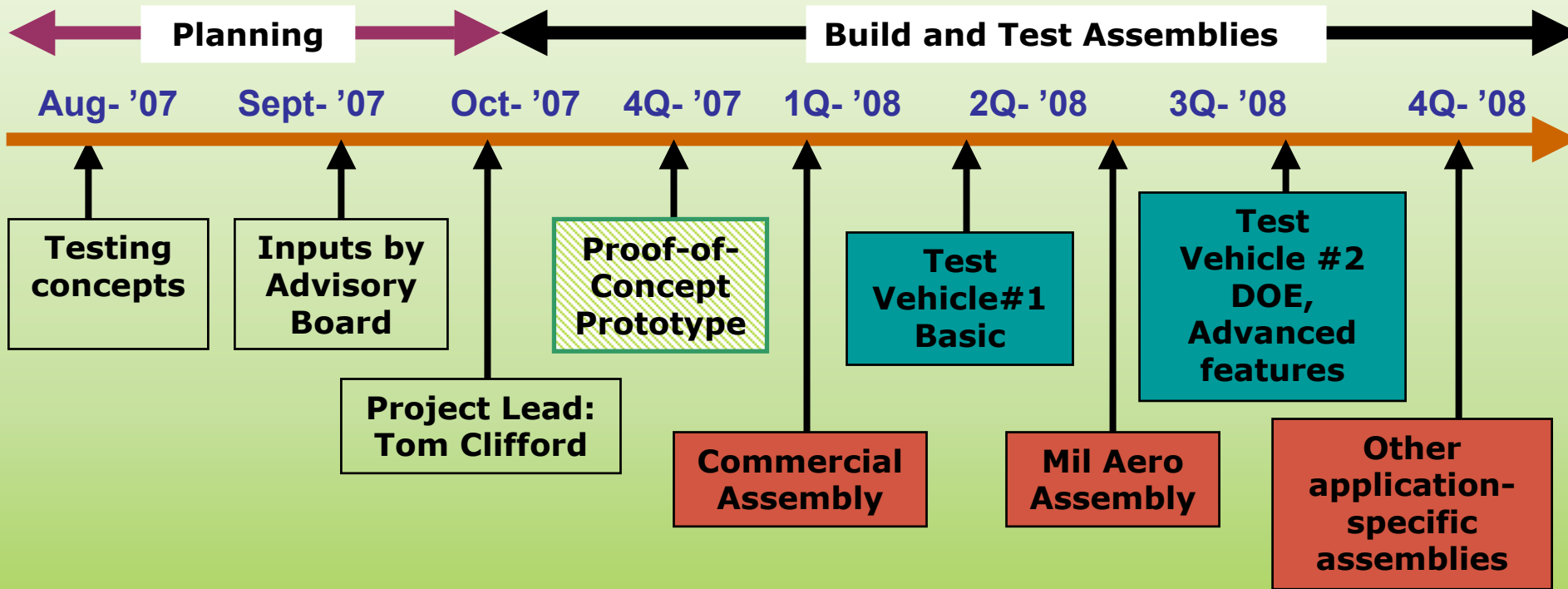


# **Occam Test Vehicle Road Map**

**Tom Clifford  
Martin Hart**



# Test Vehicle Road Map



**Tests:** Fundamental characterization, electrical, thermal, T-cycle, vibeshock, throw-test, long-term aging, etc. Statistically-valid, for modeling and data-bases, Increasingly more specialized, building on earlier test-vehicle results.

**Tests:** Specific, customer-directed, pass-fail acceptance and qualification tests: thermal, electrical, mechanical, aging etc, per IPC, mil-spec, other industry standards



# Define Test Targets

- **Define the objectives for each test project – up front**
- **From these objectives, flow the schematic and BOM and testing protocols.**
- **Integrate inputs from advisors and project partners**



# Objectives Statement

- **Three types of projects planned:**
  - “**A**” – **Proof of concept models**  
Demo, design layouts, exploratory process and assembly.
  - “**B**” – **Application-specific assemblies**  
Densities, costing, and performance versus conventional products, to industry acceptance specs
  - “**C**” – **Advanced/Reliability tests vehicles**  
Reliability data, design and process proofing, optimized technology, materials specs and QC protocols.



# **"A" Proof of Concept Deliverables ...**

- **Timing .... Soon, Need it now !**
- **Demonstrate look and feel of Occam assembly**
- **Quantity ... Sufficient handouts for demos**
- **Demonstration ... Touch it. Feel it.**
- **Visually verifiable ... Component layout and sequence of Occam process steps.**



# **"B" Application-Specific Deliverables ...**

## **Commercial and/or Mil-Aero Products**

**...Replicate products in Occam format (functional)**

- **Quantity** ~20 Occam and conventional specimens
- **Acceptance testing** ... Back-to-back comparative tests: Occam versus conventional assemblies
- **Documentation** ... equal-or-better performance and reliability, cost savings, higher density form factors, reduced layers, etc

**Continue →**



# **“B” Application-Specific Notes ...**

- **Design ... in cooperation with customer-partners, provide credible comparative features & performance**
- **Test ~ IPC, mil-aero, NASA and/or other industry-accepted tests**
- **Funding, partnerships, licensing ... TBD**



## **"C" Tech / Reliability Deliverables**

- **Objective....** Develop Occam technology, generating reliability and analytical model data, useful for all applications
- **Quantity ...** ~50 for t-cycle, impact, process DOE, other basic data, for statistical significance
- **Tests...** *Mil-aero and IPC. Test to completion, for proper metrics, rather than simply pass/fail*  
Continue →



## **"C" – Tech/Reliability Notes ...**

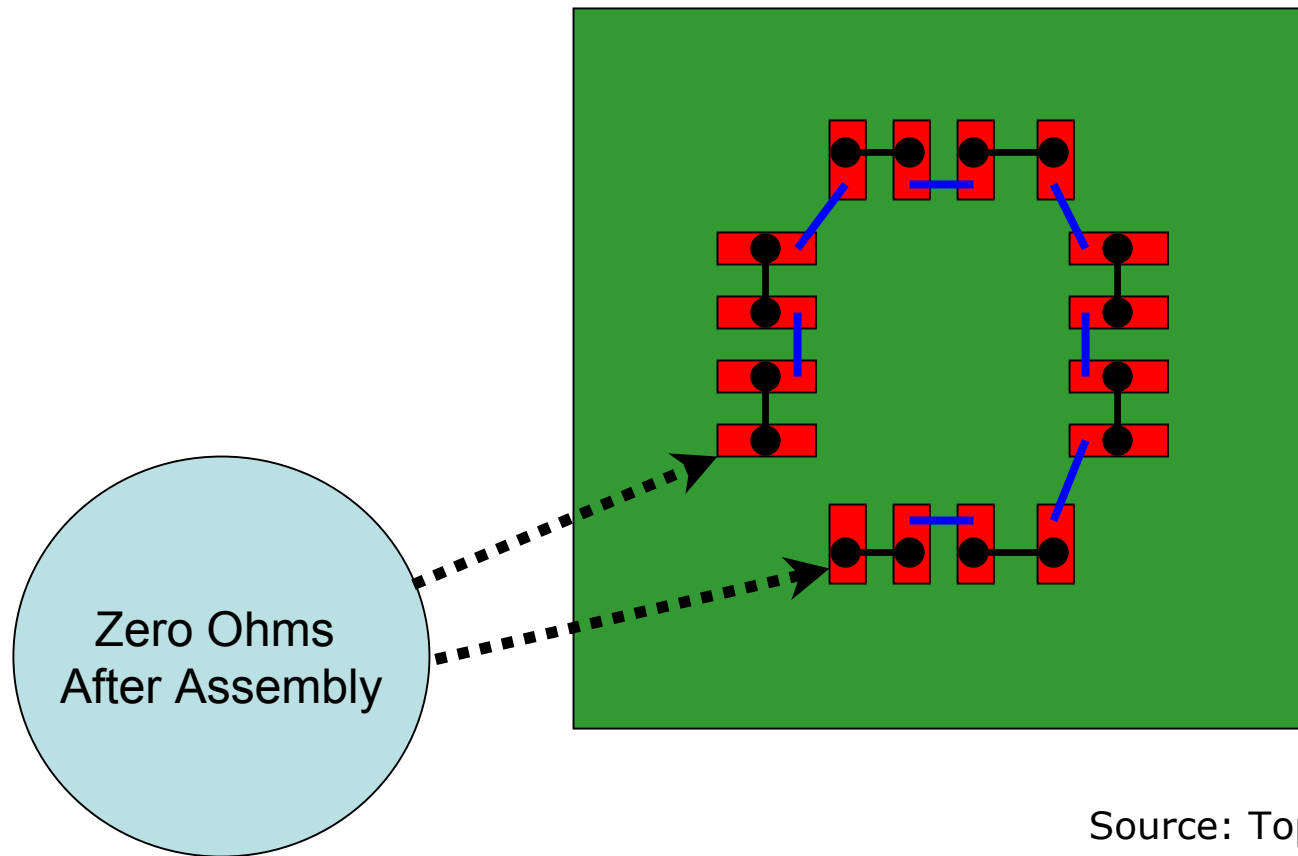
- **Documentation ... product-design guidelines, materials proofing, process-control and QC attributes. FMEA & modeling analysis fundamentals.**
- **Demo enabling capability, such as:**
  - **Fine-Pitch ... including blind and micro-vias**
  - **Multi-layer ... high speed geometries, etc**
  - **Odd-Form ... connectors, PTH and 2<sup>nd</sup>-op features.**
  - **Thermal-Management ... embedded-passives, optical.**



## General Notes ...

- **Tests will explore and document material and process limits, control levels, workmanship impacts, M&P variants, etc. .... building on preceding tests and user experience**
- **Information will flow into design and process specs, application notes, FMEA, best practices, materials and sourcing documentation, etc**

# Test Components with Daisy Chain

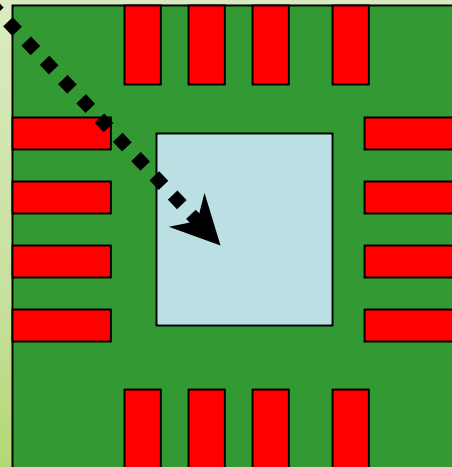


Source: TopLine

# Test Components with Dummy Die

**Die  
simulates real  
component**

- Spreads Heat
- Weight Mass

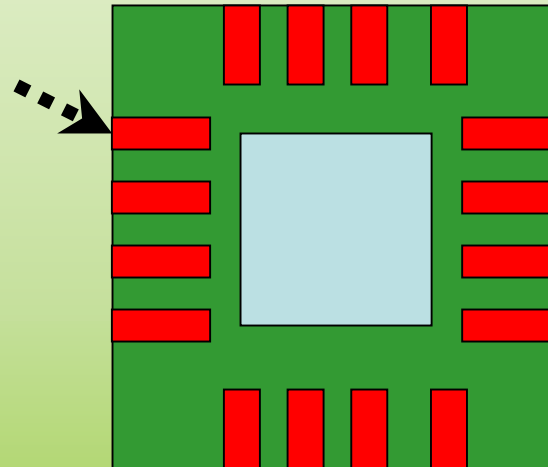


Source: TopLine

# Test Components Plating & Alloys

## Variants:

- Sn100
- Ni Pd Au
- Ni Au
- Sn Ag Cu
- Sn Bi
- Sn Pb (Mil Aero)



Source: TopLine



# Compare Occam vs Conventional Process

- **Assembled size**
- **Vibe-shock tests** (*and throw test*)
- **Thermal-cycle test**
- **Thermal withstand test**
- **Electrical test**
- **Environmental aging**



# Test Protocol Summary

- **Series of iterative designs** ...*for statistical reliability testing and product acceptance testing*
- **Each new design builds on predecessor**
- **High-quality, functional** ... *demonstrating cosmetic as well as fundamental process and material capability*
- **Encourage rough-handling** ... *and extreme condition tests by customers*
- **Fulfillment of stated objectives and deliverables**



# Contacts

## **Project Leader:**

**Tom Clifford**

**Email: [tom-clifford@sbcglobal.net](mailto:tom-clifford@sbcglobal.net)**

**Tel: 650-726-3157**

## **Test Components:**

**Martin Hart**

**email: [info@topline.tv](mailto:info@topline.tv)**

**Tel: (800) 776-9888**

**[www.verdant-tv.com](http://www.verdant-tv.com)**