NOTE:

Dimensions and tolerances are per ANSI Y14.5M, 1982.

2. Package surface to be mirror finish.

3. Die is backing up for mold. Die is facing down for trim/form.

4. The tool length measurement is based on the gate plane method.

5. Gate and gate burr dimensions are exclusive of mold flash.

Reference to Jede Spec # : M078 Issue A

COPPER FRAME

0.40 ± 0.1

0.05 ± 0.015 (MAX) (MIN)

1.0 TP

0.95 ± 0.010

2.0 ± 0.020